

**SAPUTO CHEESE USA INC.**  
**CUSTOMER CHEESE SPECIFICATION**

<b>Description</b> BLUE WHEEL 1/7# FOIL WRAPPED STELLA <span style="float: right;">RECIPE 335</span>	<b>Product code</b> <p style="text-align: center;"><b>20490</b></p>	<b>Recipe number</b> <p style="text-align: center;">006    335</p>
<b>Produced for:</b> VARIOUS	<b>Effective date</b> <p style="text-align: center;">2009/12/31</p>	<b>Supersedes</b> <p style="text-align: center;">2002/08/22</p>
<b>Issued by:</b> CHARLENE DESTERHEFT	<b>Approved by Q.A.:</b> <p style="text-align: center;">CAROL PAIDER</p>	

**Description**

Blue Cheese is made from cow's milk and inoculated with Penicillium roquefortii mold spores that result in the characteristic veining and flavor. It is aged for at least 60 days.

PRODUCED IN THE USA

ALLERGENS: MILK AND MILK PRODUCTS

This product is not a hazardous or toxic material as defined in the Occupational Safety and Health Administration (OSHA) Hazard Communication Standard, 29 CFR 1910.1200, therefore an MSDS has not been prepared.

**Ingredients**

Blue Cheese (Pasteurized Milk, Cheese Cultures, Salt, Enzymes), Natamycin to protect flavor.

**Requirements**

All product(s) as of the date of shipment or delivery shall conform with all applicable provisions of the Federal Food, Drug and Cosmetic Act, as amended, any similar state or local regulation, the provisions of the Federal Act as it pertains to articles being introduced into interstate commerce, and will not be adulterated or misbranded within the meaning of any state or local laws or ordinances and regulations promulgated thereunder having jurisdiction of said product(s).

All product(s) are manufactured in accordance with good manufacturing practices and comply with all applicable regulatory requirements.

**Typical Analyis**

Moisture	41.0000	-	46.0000	%
SMEDP 16th ed. #15.10.D				
F.D.B.	50.0000	-	54.0000	%
SMEDP 16th Ed. #15.8.A				
Salt	2.5000	-	4.0000	%
Corning Salt Analyzer				
pH	5.0000	-	6.0000	
SMEDP 16th Ed. #15.3.B				

**Microbiological**

Coliforms                                    <100/g            SMEDP 16th Ed. #7.8/7.9/7.13/AOAC 991.14

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**Packaging**

Product shall be packaged such that it arrives in a sanitary, wholesome, and undamaged condition.

Packaging materials shall conform to all applicable food additive regulations.

NET WEIGHT	6.5000
GROSS WEIGHT	6.8250
CS/PALLET	200.0000
CS/LAYER	25.0000
CS/HIGH	8.0000
CASE HEIGHT	5.5000
CASE WIDTH	8.1300
CASE LENGTH	8.1300

**Coding**

Each case must be clearly coded with the product description, ingredient statement, name & address of manufacturer, net weight, Saputo product code and the open code date format designating date of packaging as follows:

5099908F9 09SEP08                      Lot #/Day/Month/Year/Plant LetterID/Batch or Vat#

UPC    075805204908

SCC-14/ GTIN                                90075805204901

**Storage & Hand**

Maintain at 33-40°F during storage. Maintain at 33-45°F during shipping.  
 Shelf life is            90 Days

**Nutrition**

Attached.

**Confidentiality**

Information contained within this specification is confidential.



NUTRITIONAL PANEL - 28g

Recipe 335 - Wedges or Wheels

Effective Date: 11/29/10

BLUE CHEESE - Wedges or Wheels

<b>Nutrition Facts</b>			
<b>Serving size 1 OZ (28g)</b>			
<b>Servings Per Container</b>			
<b>Amount Per Serving</b>			
<b>Calories</b>	<b>100</b>	<b>Calories From Fat</b>	<b>70</b>
			<b>% Daily Value*</b>
<b>Total Fat</b>	<b>8g</b>		<b>13%</b>
<b>Saturated Fat</b>	<b>5g</b>		<b>27%</b>
<b>Trans Fat</b>	<b>0g</b>		
<b>Cholesterol</b>	<b>25mg</b>		<b>8%</b>
<b>Sodium</b>	<b>390mg</b>		<b>16%</b>
<b>Total Carbohydrate</b>	<b>less than 1 gram</b>		<b>0%</b>
<b>Dietary Fiber</b>	<b>0g</b>		<b>0%</b>
<b>Sugars</b>	<b>less than 1 gram</b>		
<b>Protein</b>	<b>6g</b>		
<b>Vitamin A</b>			<b>6%</b>
<b>Vitamin C</b>			<b>0%</b>
<b>Calcium</b>			<b>15%</b>
<b>Iron</b>			<b>0%</b>
<b>*Percent Daily Values are based on a 2,000 calorie diet. Your daily values may be higher or lower depending on your calorie needs:</b>			
		<b>Calories</b>	<b>2,000    2,500</b>
<b>Total Fat</b>		less than	<b>65 g    80 g</b>
<b>SatFat</b>		less than	<b>20 g    25 g</b>
<b>Cholesterol</b>		less than	<b>300 mg    300 mg</b>
<b>Sodium</b>		less than	<b>2,400 mg    2,400 mg</b>
<b>Total Carbohydrate</b>			<b>300 g    375 g</b>
<b>Dietary Fiber</b>			<b>25 g    30 g</b>
<b>Calories per gram:</b>			
<b>Fat</b>	<b>9</b>	<b>Carbohydrate</b>	<b>4</b>
		<b>Protein</b>	<b>4</b>



**BLUE CHEESE - Wedges or Wheels**  
**Customer Information - Nutrition Facts**

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Recipe 335 - Wedges or Wheels

Effective Date: 11/29/10

NUTRIENT	per 100 g	per 50 g	per 28g
Water (g)	43.000	21.500	12.040
Ash (g)	4.958	2.479	1.388
<i>Calories</i>	<i>354.941</i>	<i>177.471</i>	<i>99.384</i>
<i>Calories from Fat</i>	<i>264.195</i>	<i>132.098</i>	<i>73.975</i>
<i>Total Fat (g)</i>	<i>29.355</i>	<i>14.678</i>	<i>8.219</i>
<i>Saturated Fat (g)</i>	<i>19.530</i>	<i>9.765</i>	<i>5.468</i>
Calories from Saturated Fat	175.766	87.883	49.215
Polyunsat fat (g)	0.858	0.429	0.240
Monounsatsat fat (g)	8.462	4.231	2.369
<i>Trans Fat (g)</i>	<i>1.045</i>	<i>0.523</i>	<i>0.293</i>
<i>Cholesterol (mg)</i>	<i>80.607</i>	<i>40.303</i>	<i>22.570</i>
<i>Sodium (mg)</i>	<i>1376.865</i>	<i>688.433</i>	<i>385.522</i>
Potassium (mg)	165.857	82.929	46.440
<i>Total Carbohydrate (g)</i>	<i>2.328</i>	<i>1.164</i>	<i>0.652</i>
<i>Dietary Fiber (g)</i>	<i>0.090</i>	<i>0.045</i>	<i>0.025</i>
<i>Sugars (g)</i>	<i>2.238</i>	<i>1.119</i>	<i>0.627</i>
<i>Protein (g)</i>	<i>20.359</i>	<i>10.179</i>	<i>5.700</i>
<i>Vitamin A (IU)</i>	<i>1148.097</i>	<i>574.048</i>	<i>321.467</i>
<i>Vitamin C (mg)</i>	<i>0.000</i>	<i>0.000</i>	<i>0.000</i>
<i>Calcium (mg)</i>	<i>512.199</i>	<i>256.099</i>	<i>143.416</i>
<i>Iron (mg)</i>	<i>0.233</i>	<i>0.116</i>	<i>0.065</i>
Thiamin (mg)	0.030	0.015	0.009
Riboflavin (mg)	0.405	0.203	0.114
Niacin (mg)	0.902	0.451	0.253
Phosphorus, P (mg)	367.263	183.631	102.834

TOTAL PROXIMATE ANALYSIS = 100.000