

# Lakeview Cheese Co., LLC

**Item#** 654120  
**Name/Description** 4/5lb 120sl Pasteurized Processed American Swiss Cheese  
**Label:** Lakeview's Premium  
**Date Issued:** 15-Feb-16 **Date Revised:** \_\_\_\_\_  
**Written By:** Gary Teak **Changed By:** \_\_\_\_\_

**Product Description:** A cooked form of blended American & Swiss Cheeses with a clean cheese flavor and a noticeable Swiss accent..

**Country of Origin:** United States

**Ingredients:** **American Cheese & Swiss Cheese** (Milk, Cheese Culture, Salt, Enzymes), Water, Cream, Sodium Citrate, Salt, Sodium Phosphate, Sorbic Acid (Preservative), Lactic Acid, Lecithin (soy) (non-sticking agent)..

**Allergen Information** Milk & Soy

**Color** equivalent to 1 - 3 on National Cheese Institute Standards.

**Texture/Appearance** Product should be consistent in overall texture, color and overall visual appearance throughout the lot.

**Flavor/Odor** Clean mild cheese flavor with a noticeable accent of swiss cheese. Free of off flavors or odors.

**Packaging Steps** Product is cooked, passed through a filter, cooled, sliced, stacked, overwrapped in Polypropylene film, sealed, and passed through a metal detector. It is then labeled and placed into a corrugated shipping container. Product is then placed into a cooler for refrigeration at equal to or less than 45 degrees F.

## Microbiological Standards

**Coliform** Less than 10/g  
**Mold** Less than 100/g  
**Yeast** Less than 100/g  
**E Coli (MPN)** Less than 10/g  
**Listeria Monocytogenes** Negative per 25 gram  
**Salmonella** Negative per 25 gram

**Chemical:** %Moisture 39.5 - 41.0%  
% Salt 1.7 - 2.1  
% Fat FDB >50%  
pH 5.6 - 6.10

| Nutritional Information    |             | Serving Size - 100 grams |       |
|----------------------------|-------------|--------------------------|-------|
| Amount/Serving             |             | 383                      |       |
| Total Fat                  | 31.7g       |                          |       |
| Saturated Fat              | 17.6        |                          |       |
| Trans Fat                  | 0g          |                          |       |
| Cholesterol                | 88mg        |                          |       |
| Sodium                     | 1370mg      |                          |       |
| <b>Total Carbohydrates</b> | <b>3.5g</b> |                          |       |
| Dietary Fiber              | 0g          |                          |       |
| Sugars                     | 1.0g        |                          |       |
| <b>Protein</b>             | <b>21g</b>  |                          |       |
| Vitamin A, IU              | 21%         | Vitamin C,mg             | 0%    |
| Calcium                    | 70.00%      | Iron, mg                 | 0.00% |

## **Packaging and Handling Information**

### **Primary Product Dimensions**

Slice Dimension ~3 3/8" x ~3 3/8"

### **Product Defect Limits**

Foreign Material None

|  |  |
|--|--|
| <b>Packaging</b>                         | Packed 4-5lb loaves per case - Packed into a corrugated case. Staples and metal ties are unacceptable. |
| <b>Slice Count</b>                       | 120 slices per 5 lb package  |
| <b>Net Wt</b>                            | 20lbs Case Weight  |
| <b>Gross Wt.</b>                         | 20.664lbs Net Weight   |
| <b>Storage</b>                           | Clean, dry refrigerated warehouse @ 35-45 degrees F  |
| <b>Shipment</b>                          | Clean, dry refrigerated truck @ 35-45 degrees F  |
| <b>Shelf Life</b>                        | 270 days from date of pack.  |
| <b>Case Dimensions:</b>                  | 10.875" x 7.50" x 7.875"   |
| <b>Case Cube:</b>                        | .37 cu. Ft.  |
| <b>Package/Case Coding requirements:</b> | Shipping container will be labeled with Lakeview Cheese approved label for that specific item.         |
| <b>Pallet tie &amp; high</b>             | 20 tie x 5 high = 100cs per pallet   |

In Accordance with Good Manufacturing Practices, the product and packaging shall comply with all federal, state and local food, drug, health, weight and measure regulations. Failure to comply with this specification may constitute rejection of the shipment or the incurrence of charges to the supplier for additional process or labor requirements. All product is to be screened with a metal detector prior to shipment into our facility. Any ingredient or formulation change is to be approved by Lakeview Cheese.

